

CERTIFICATE

Conformity of the Factory Production Control


2451-CPR-EN1090-2015.0444.001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC2 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
Range of production	see reverse produced by or for
Manufacturer	Lichtgitter GmbH Siemensstraße 1 48703 Stadtlohn GERMANY
Manufacturing plant <small>Production facility of the manufacturer</small>	Lichtgitter GmbH Siemensstraße 1 48703 Stadtlohn GERMANY
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Start of validity <small>Date of issue</small>	13.03.2012
Next Surveillance audit	12.03.2018
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue

Düsseldorf, 23.04.2015
Hans


Dipl.-Ing. Gurschke
Head of certification body

Welding Certificate

1090-2.00003.GSIDu.2012.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Lichtgitter Gesellschaft mbH
	Siemensstraße DE 48703 Stadtlohn
Technical specification	EN 1090-2:2008+A1:2011
Execution class(es)	EXC2 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 (partly mechanized), 135 (fully mechanized)
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ing. (grad.) Werner Bienhüls, welding specialist born on: 06.04.1958
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	13.03.2013
Period of validity	13.03.2018
Remarks	-

Place and date of issue Duisburg, 22.04.2015
Hans



Dipl.-Ing. Rothbauer
Deputy of head of body
certification office